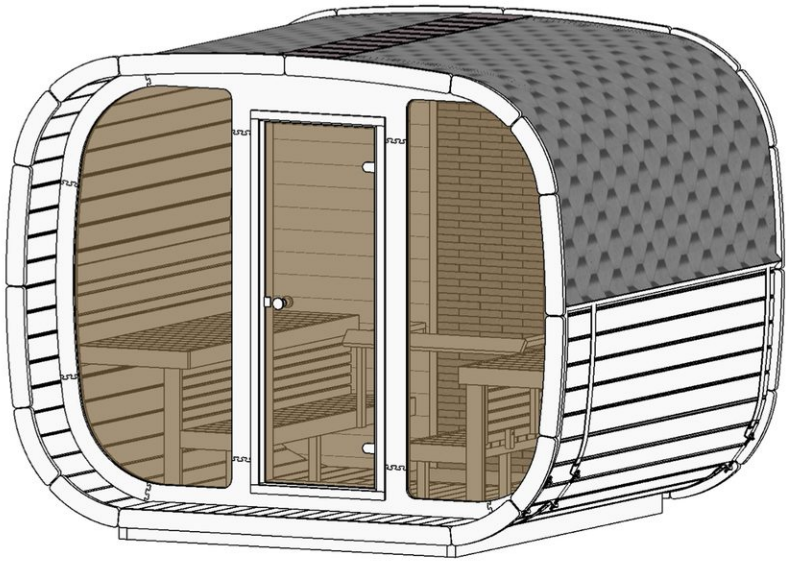
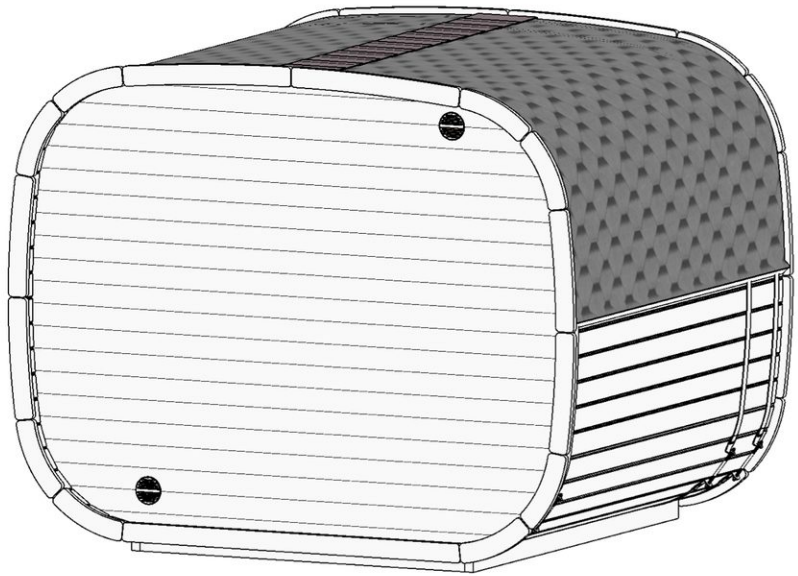
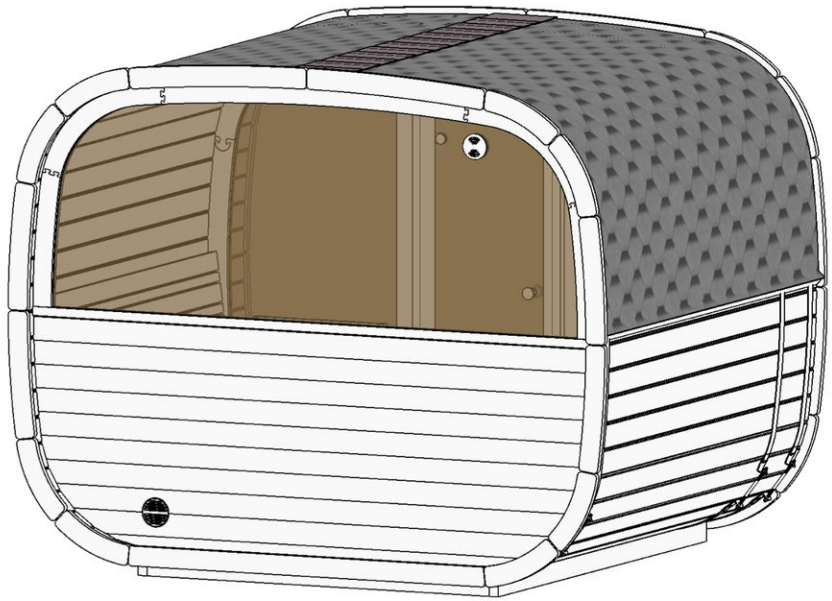
Please read the whole manual before You start.

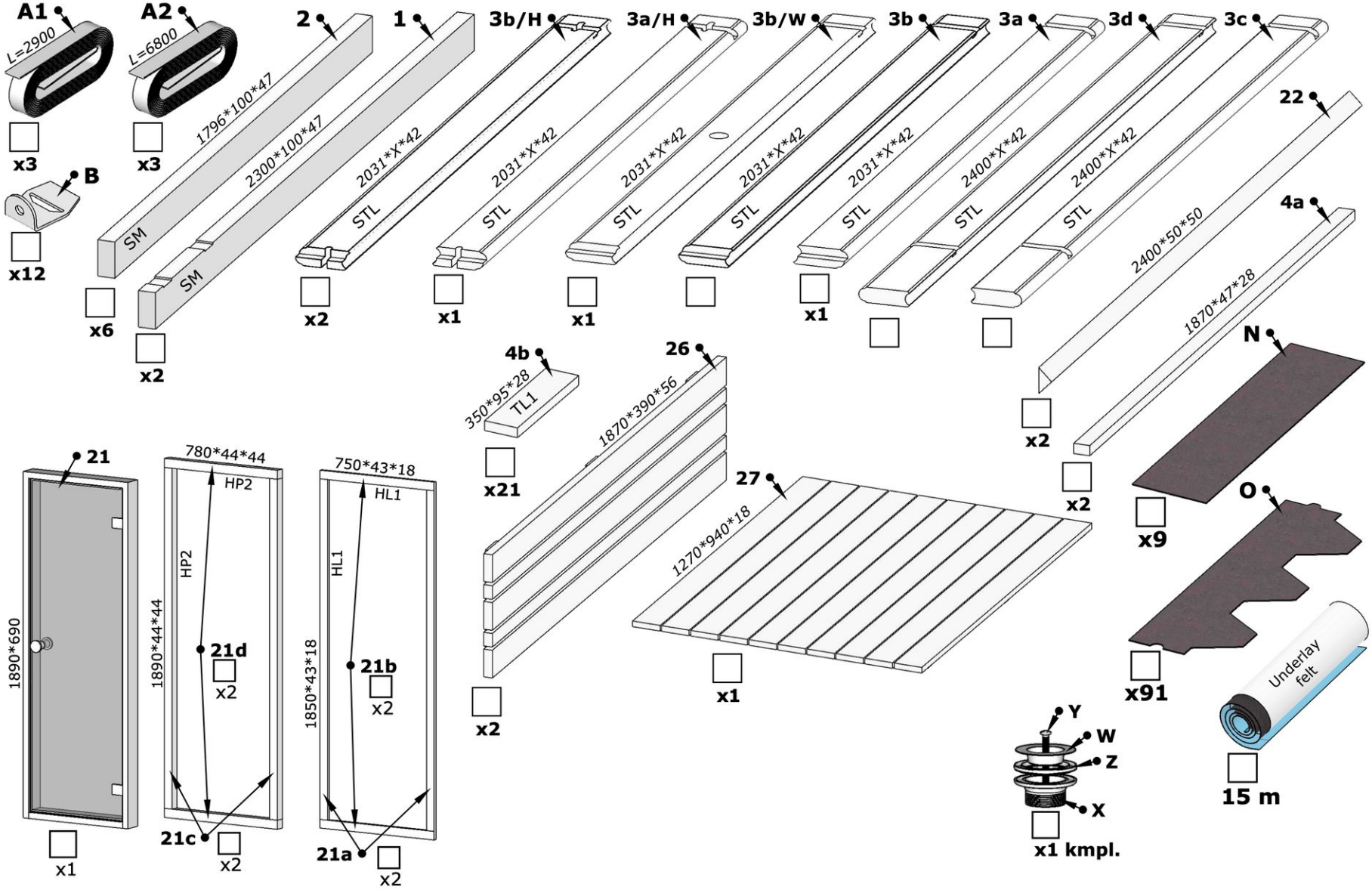
All given measurements are in millimeters.



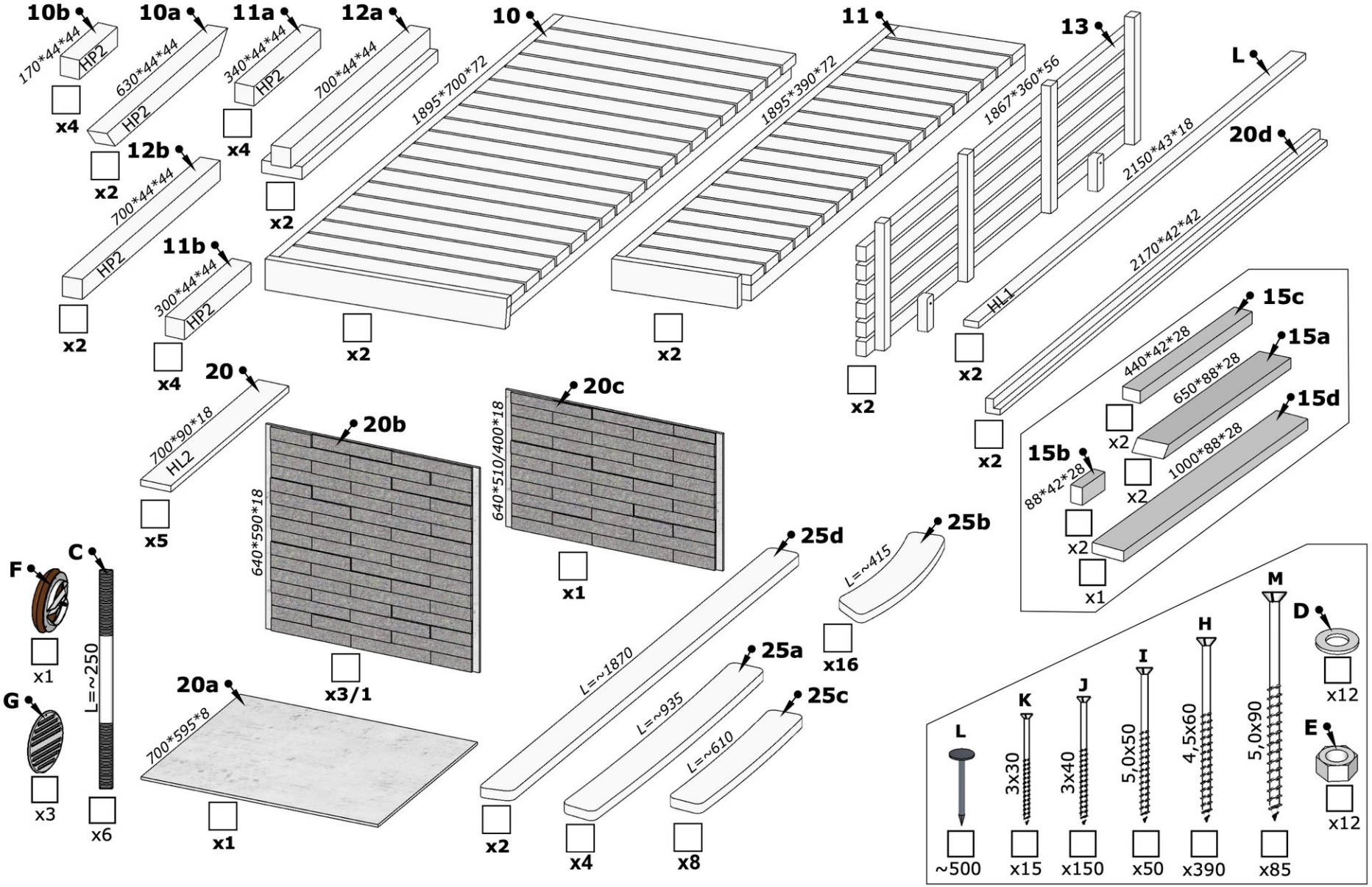




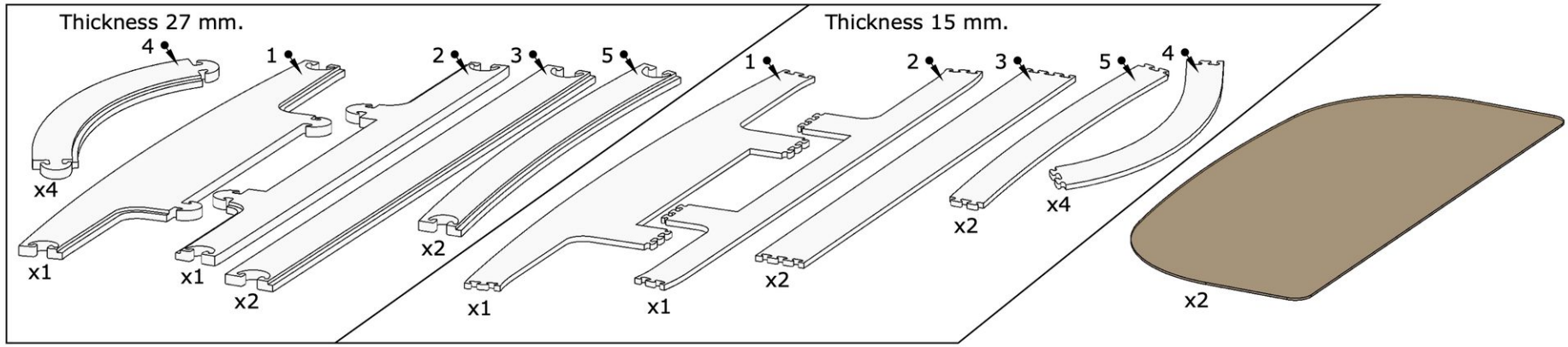
Details list 1.

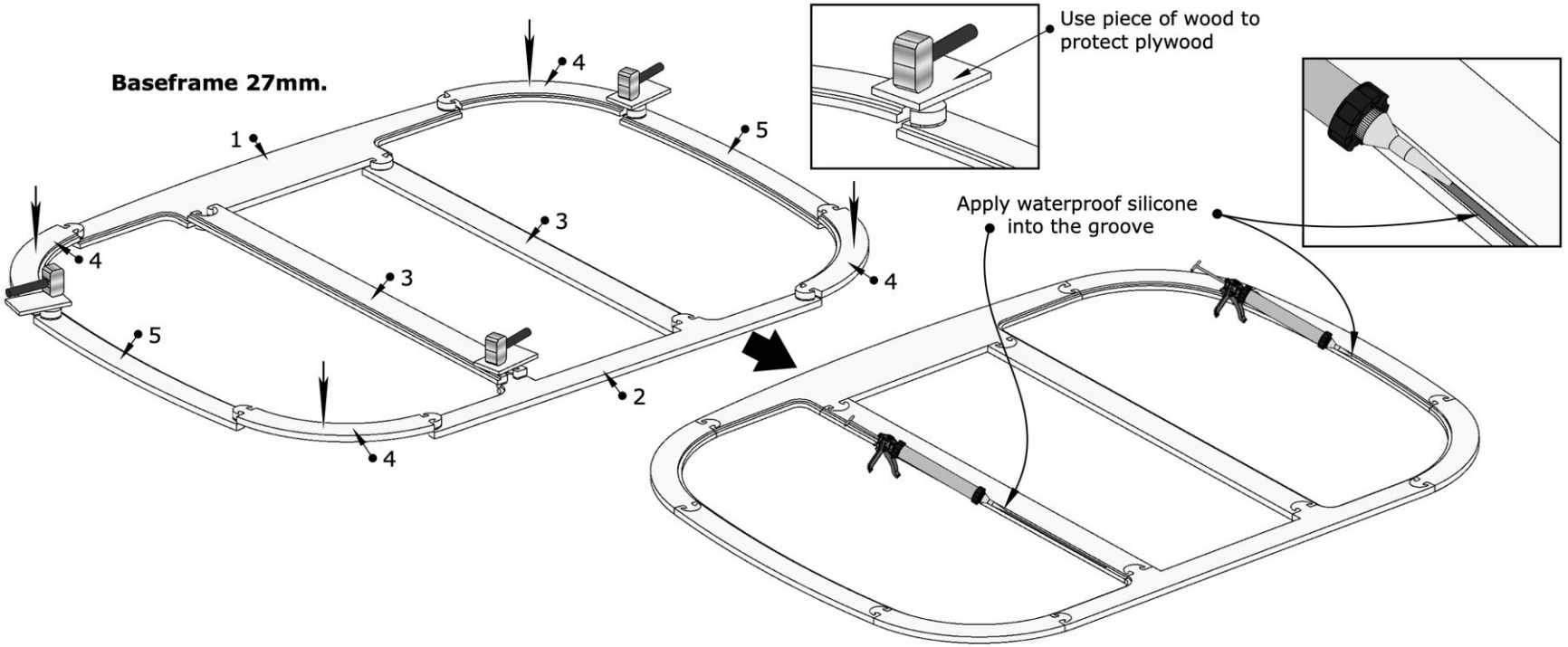


Details list 2.



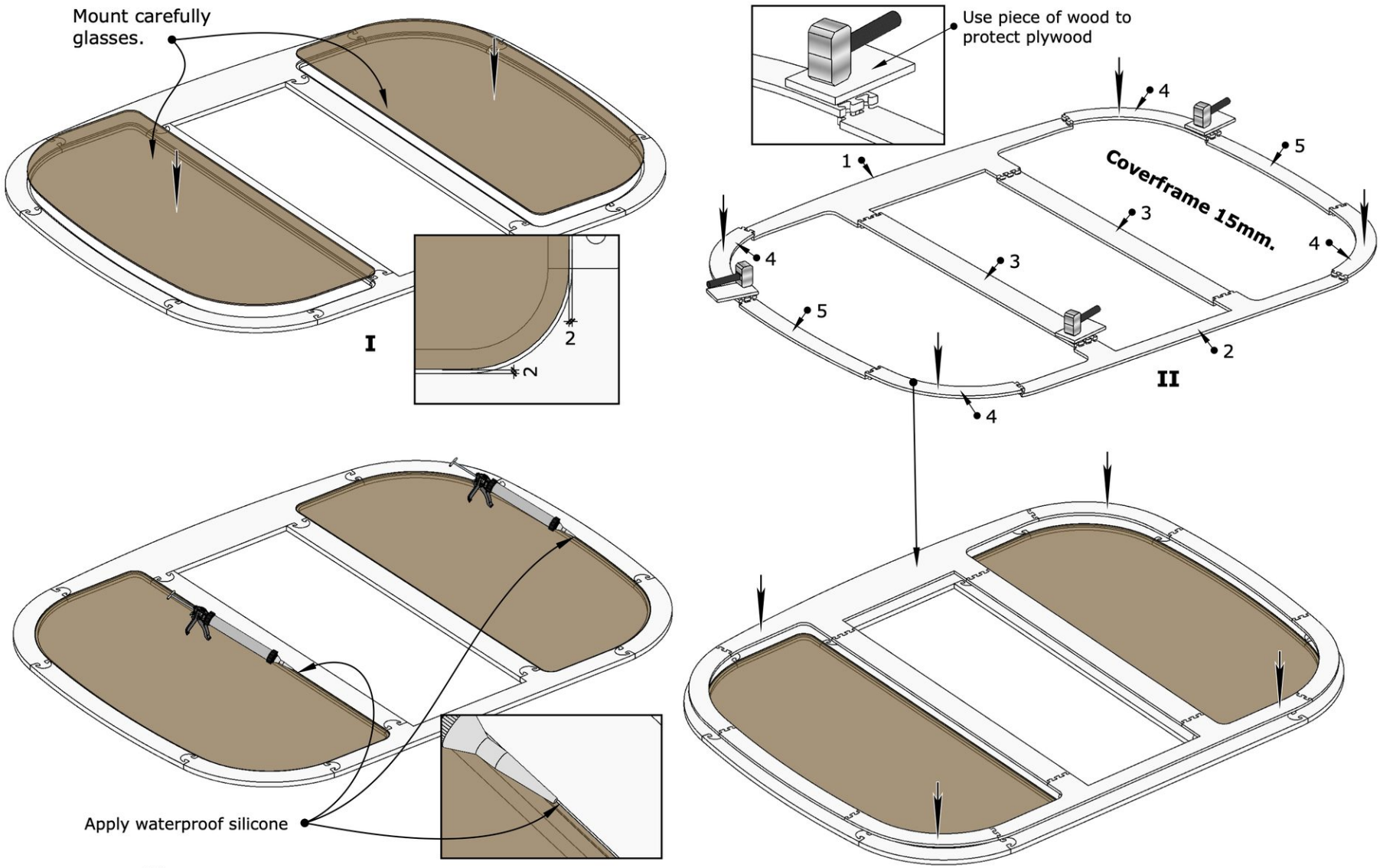
Front glass-wall installation.





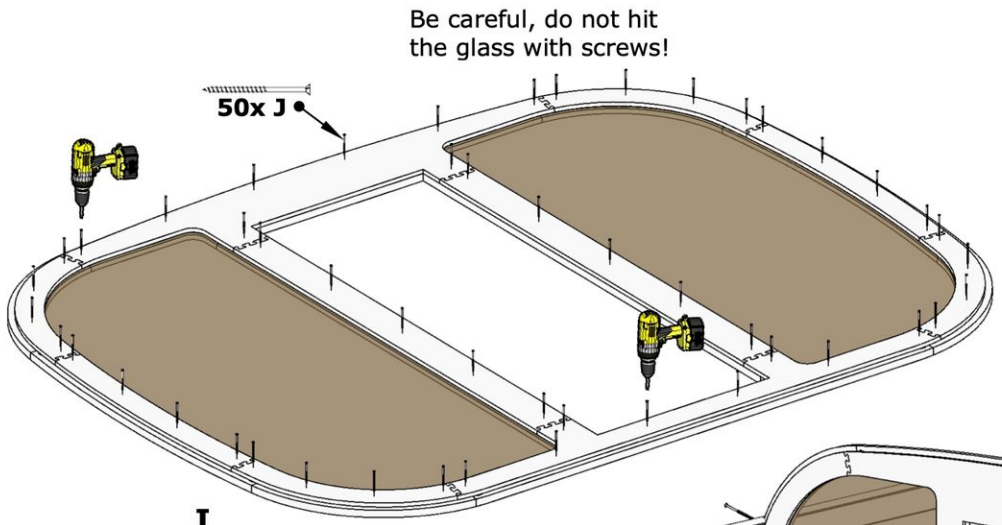
1.

Front glass-wall installation.

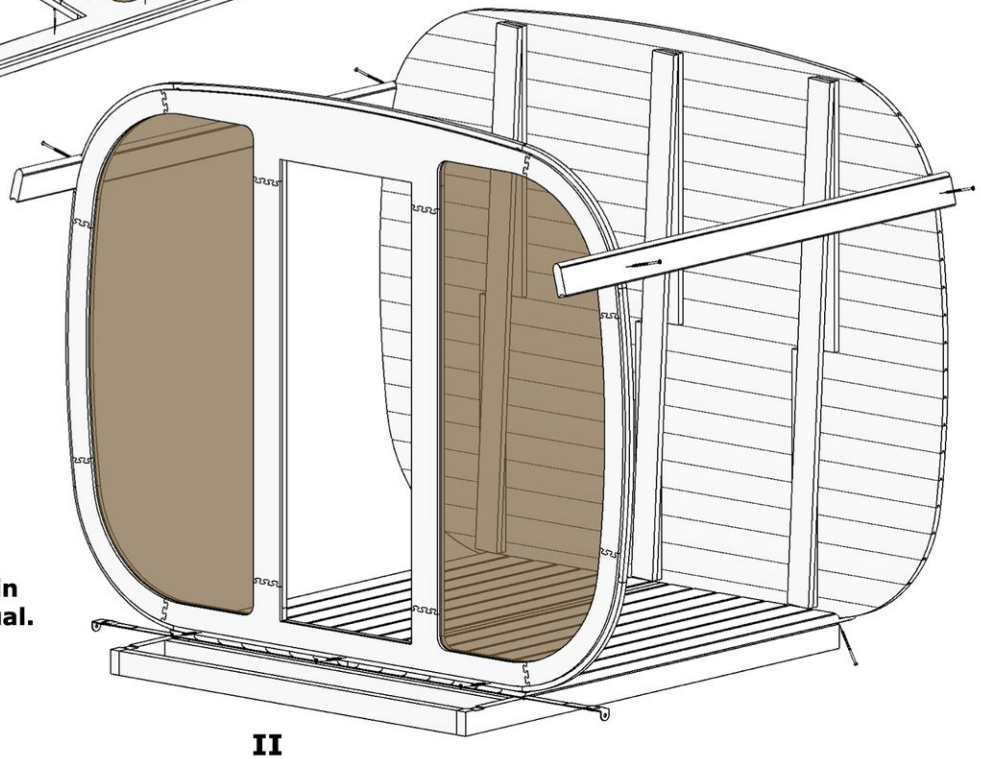


2.

Front glass-wall installation.



I

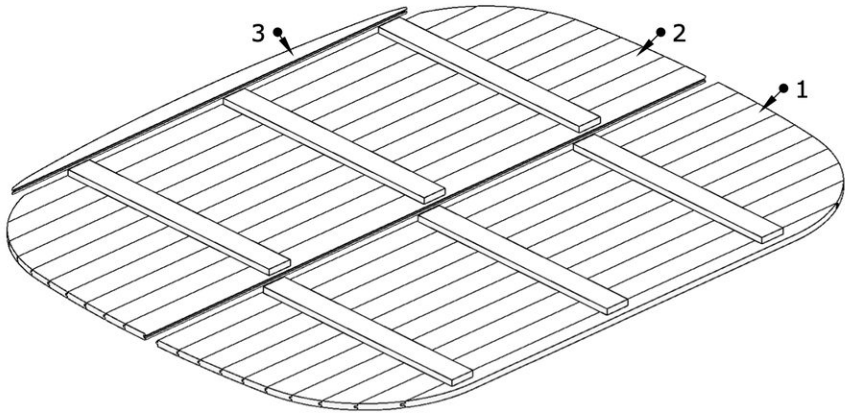


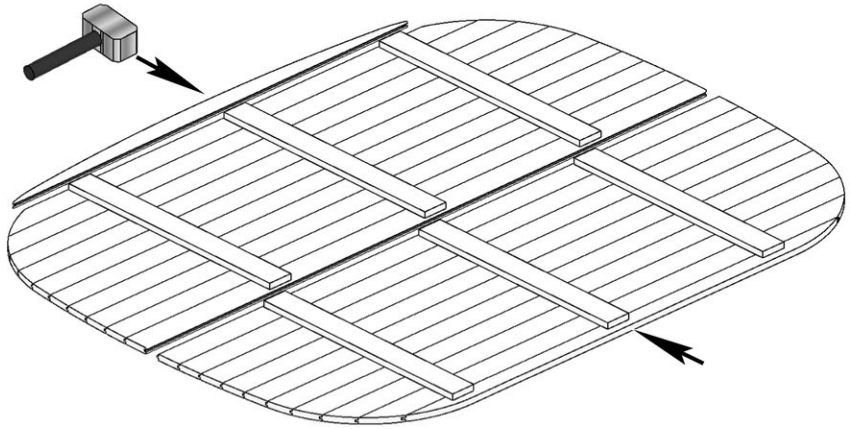
II

Proceed with main installation manual.

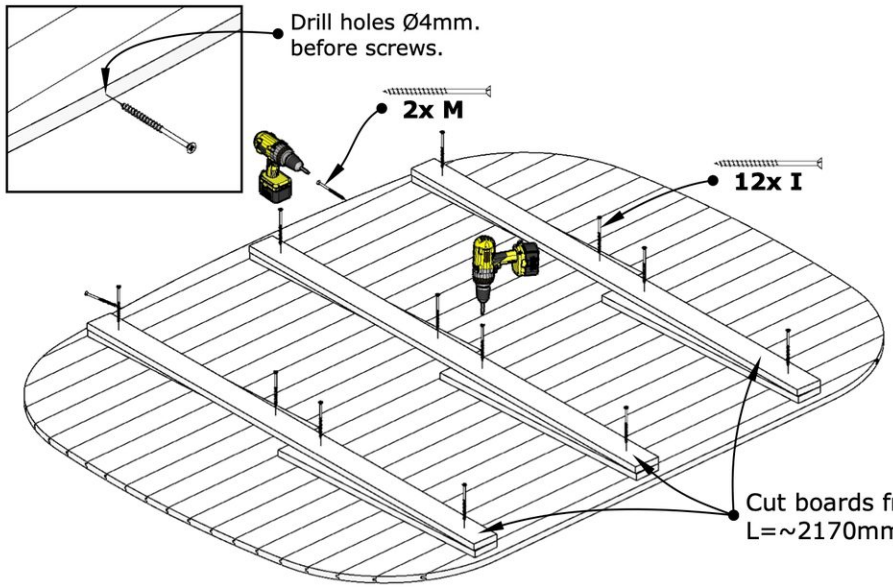
3.

Wooden back wall installation.

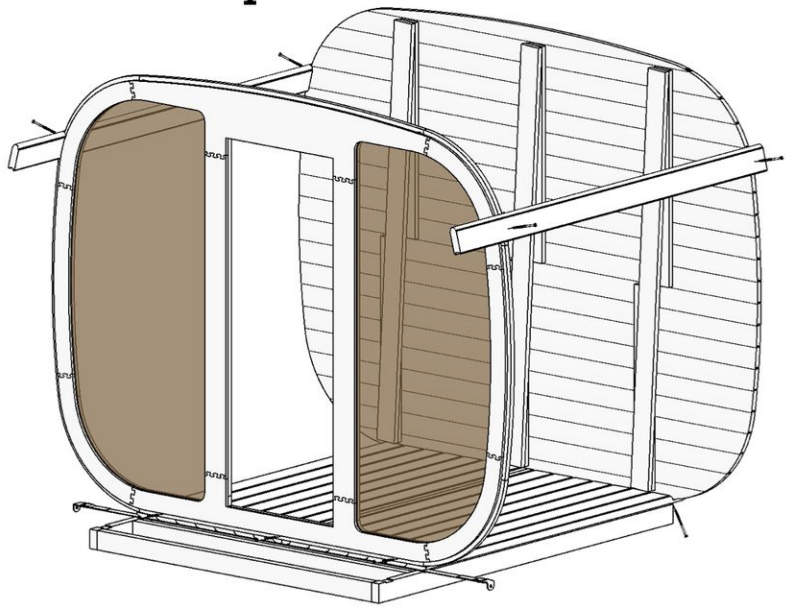




I

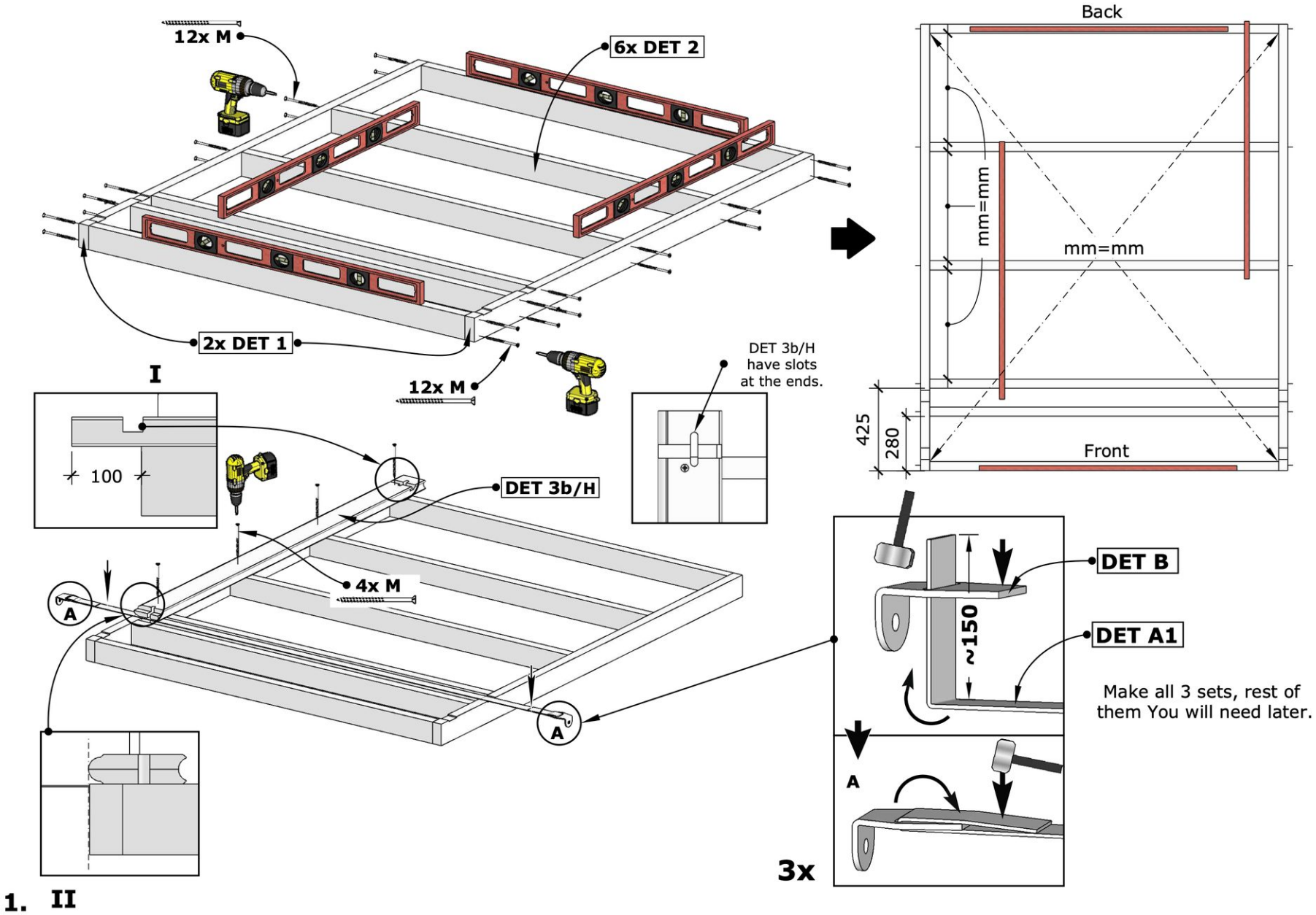


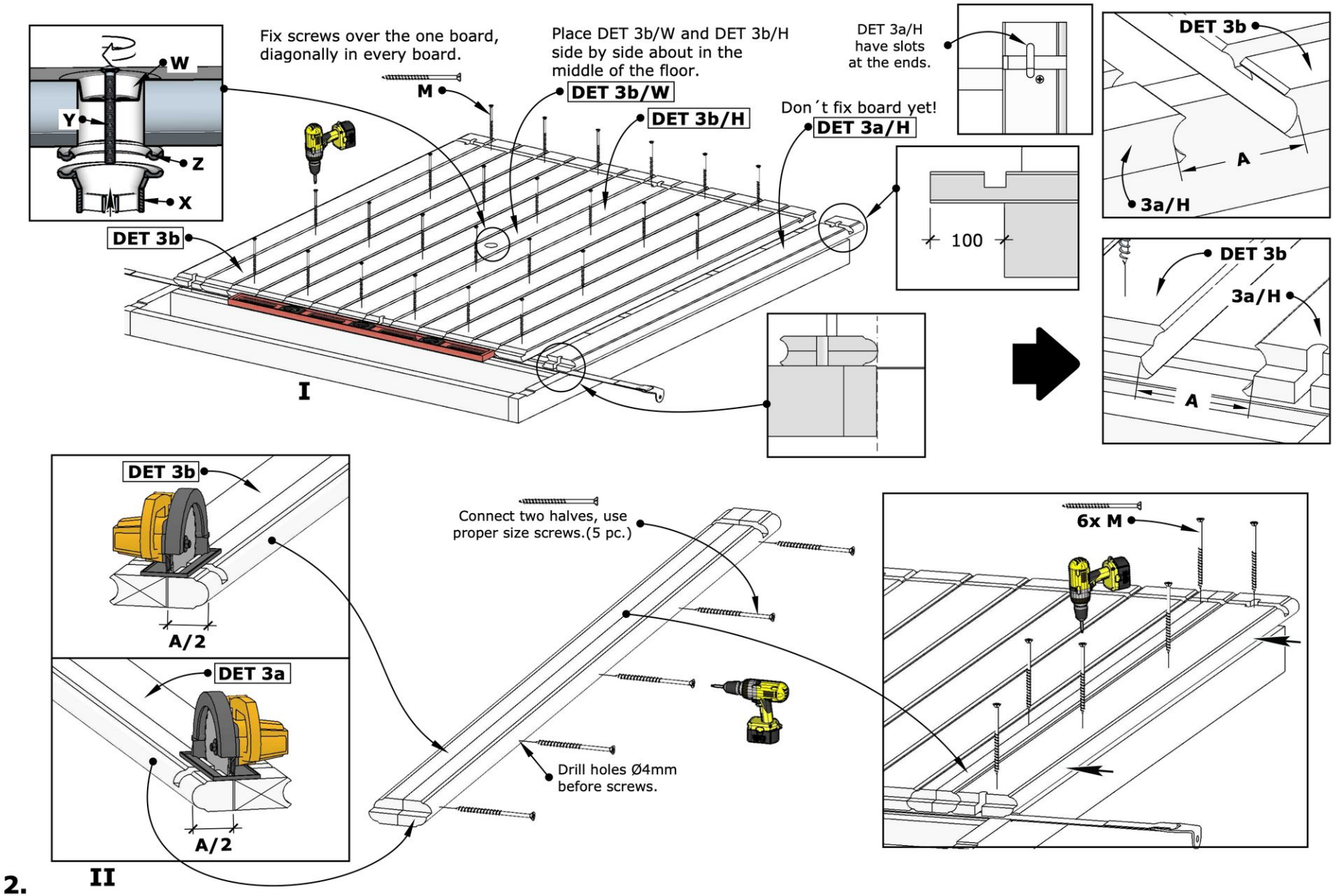
II



Proceed with main installation manual.

1.


12x M
6x DET 2
2x DET 1
12x M
I
100
DET 3b/H
have slots
at the ends.
DET 3b/H
4x M
A
A
1. II
Back
mm=mm
mm=mm
425
280
Front
DET B
DET A1
≈150
A
3x
Make all 3 sets, rest of
them You will need later.

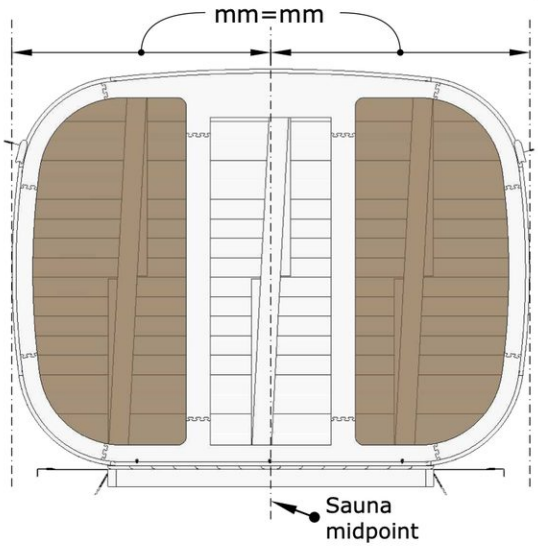

W
Y
Z
X
Fix screws over the one board, diagonally in every board.
M
Place DET 3b/W and DET 3b/H side by side about in the middle of the floor.
DET 3b/W
DET 3b/H
Don´t fix board yet!
DET 3a/H
DET 3a/H have slots at the ends.
DET 3b
A
3a/H
100
DET 3b
3a/H
A
DET 3b
I
DET 3b
A/2
DET 3a
A/2
II
Connect two halves, use proper size screws.(5 pc.)
Drill holes Ø4mm before screws.
6x M
2.

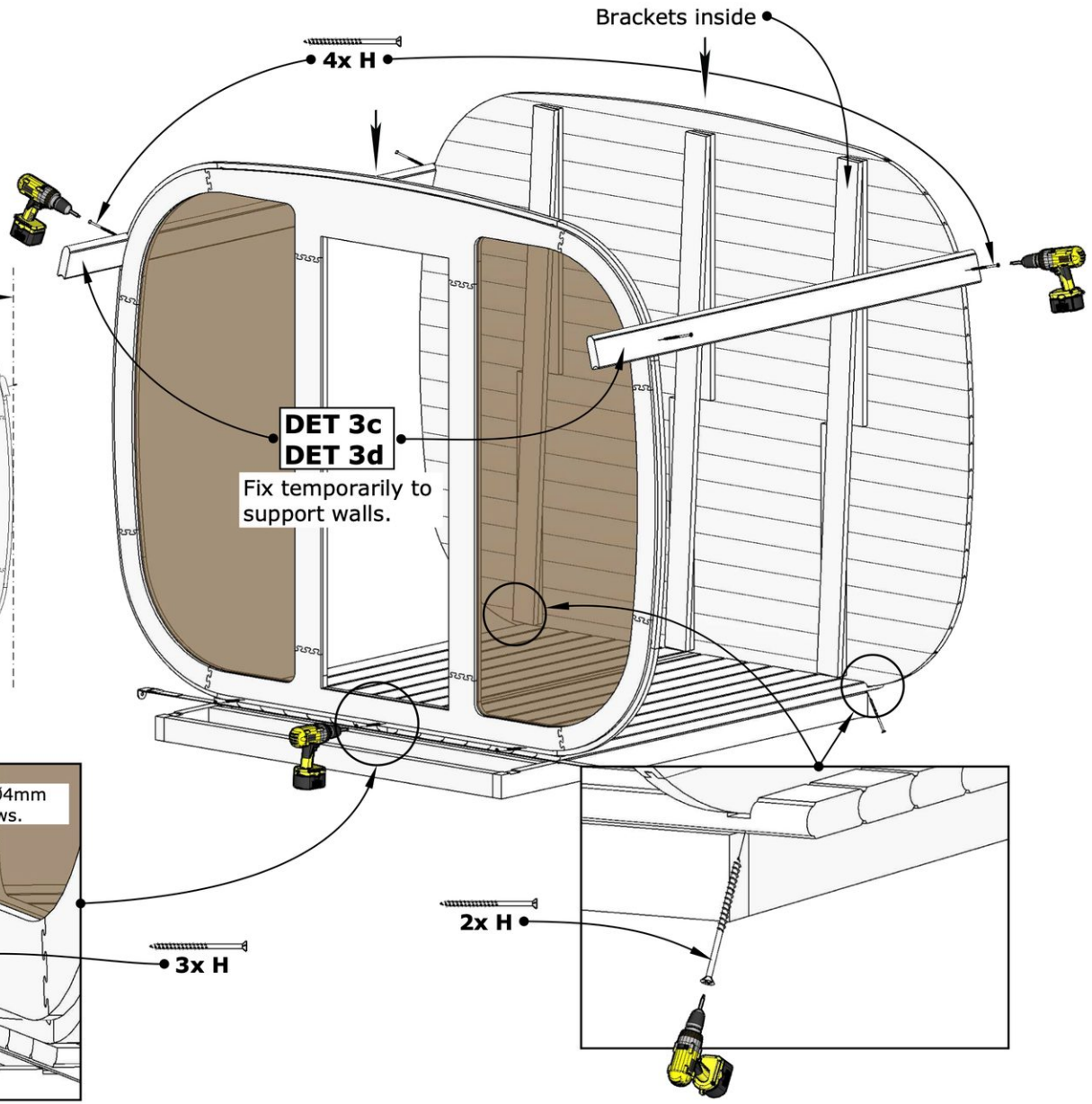
Use waterlevel

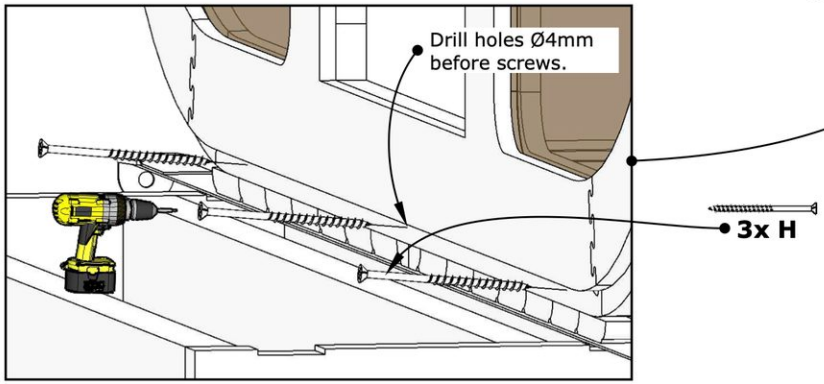


Check walls installation manual on extra pages!

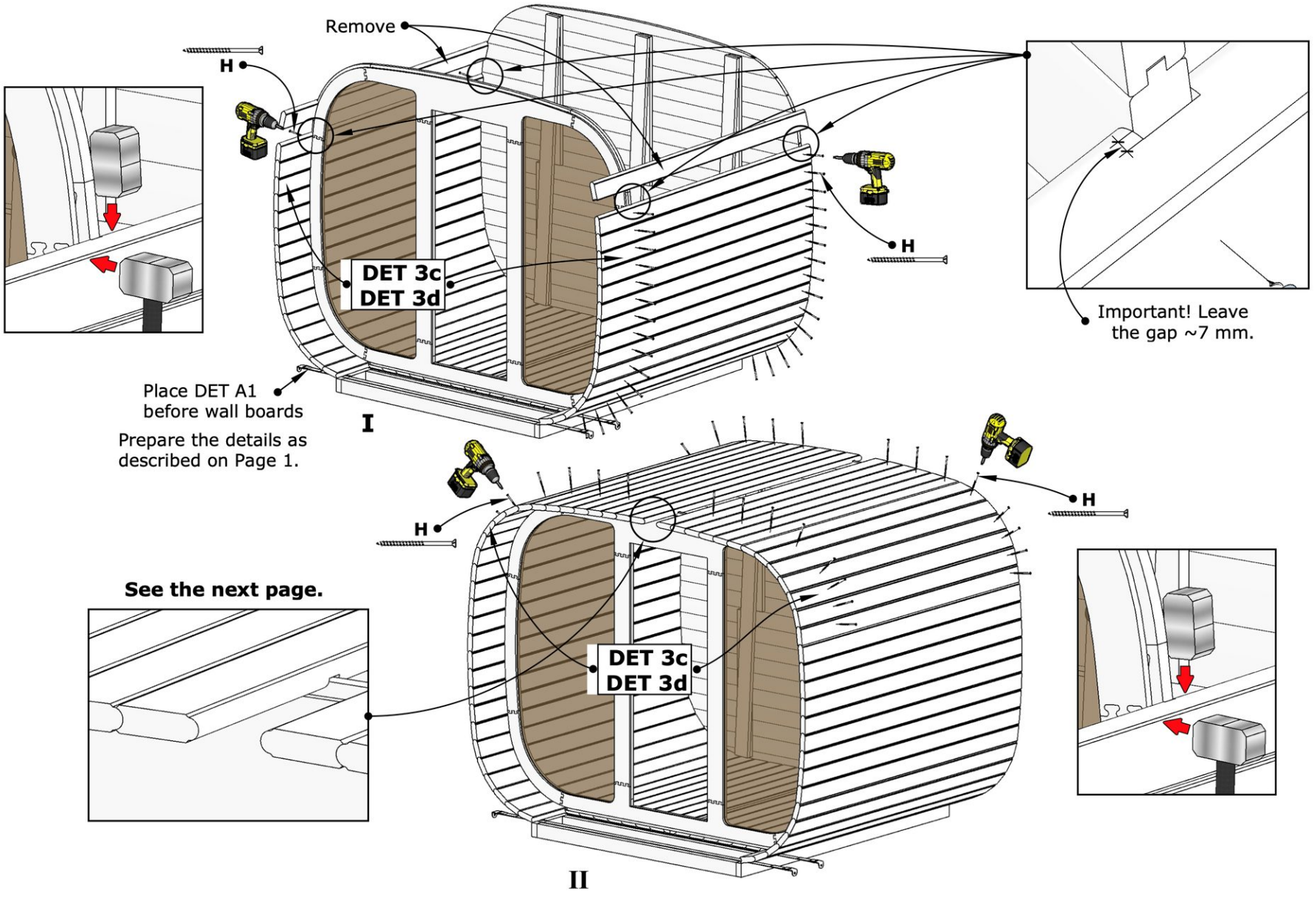
Sauna wall configuration depends on Your model!



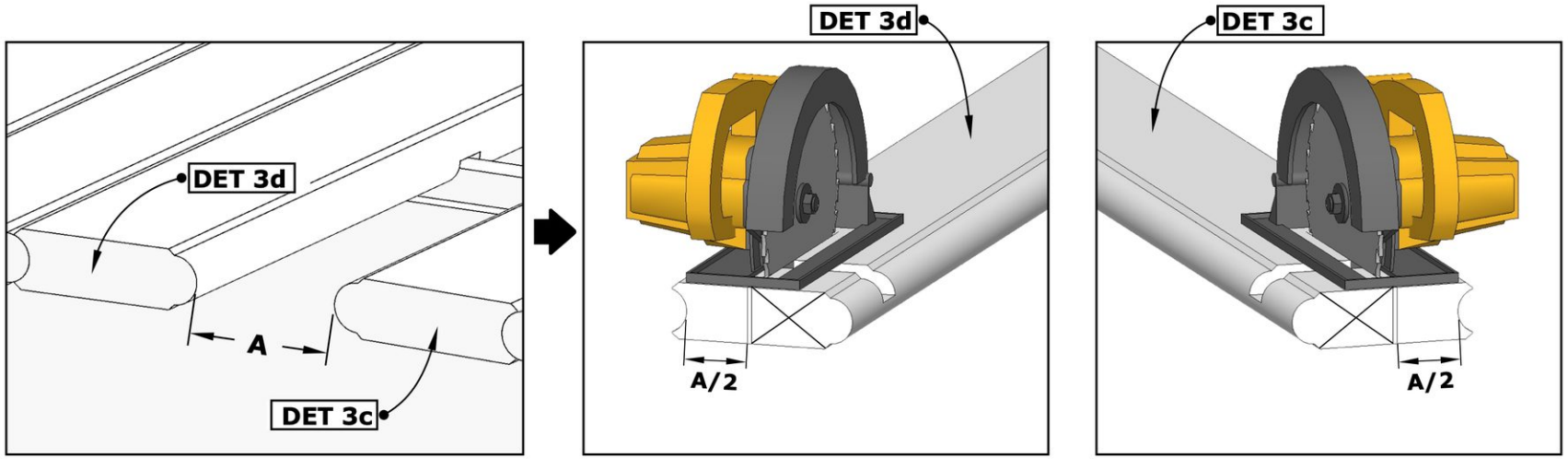




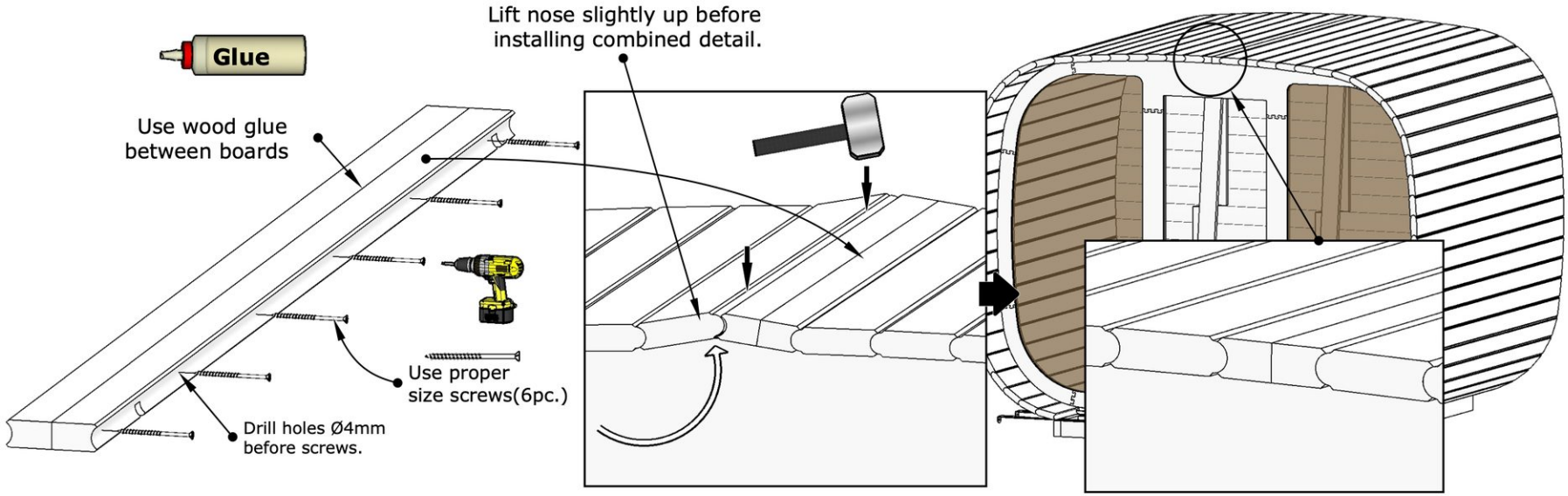
3.


Remove
H
H
DET 3c
DET 3d
Important! Leave
the gap ~7 mm.
Place DET A1
before wall boards
Prepare the details as
described on Page 1.
I
H
H
See the next page.
DET 3c
DET 3d
II

4.

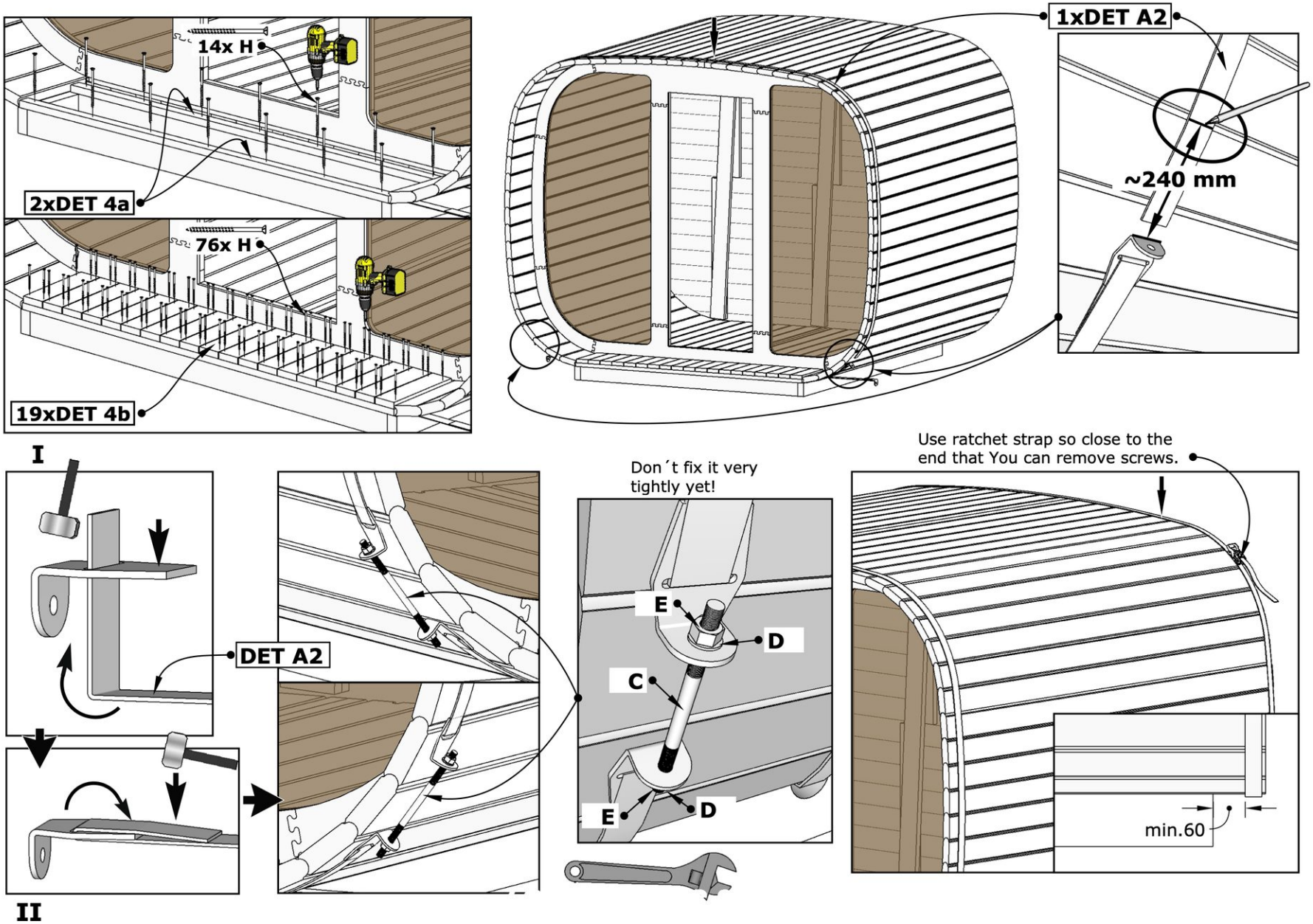

DET 3d
A
DET 3c
DET 3d
A/2
DET 3c
A/2

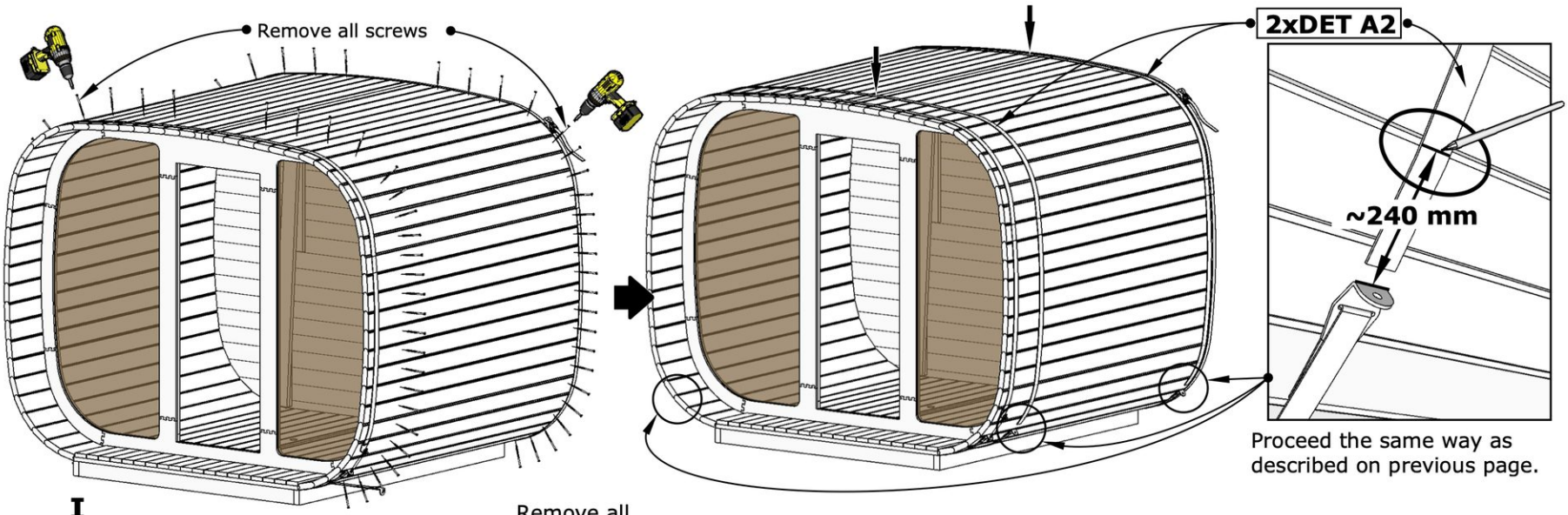
I

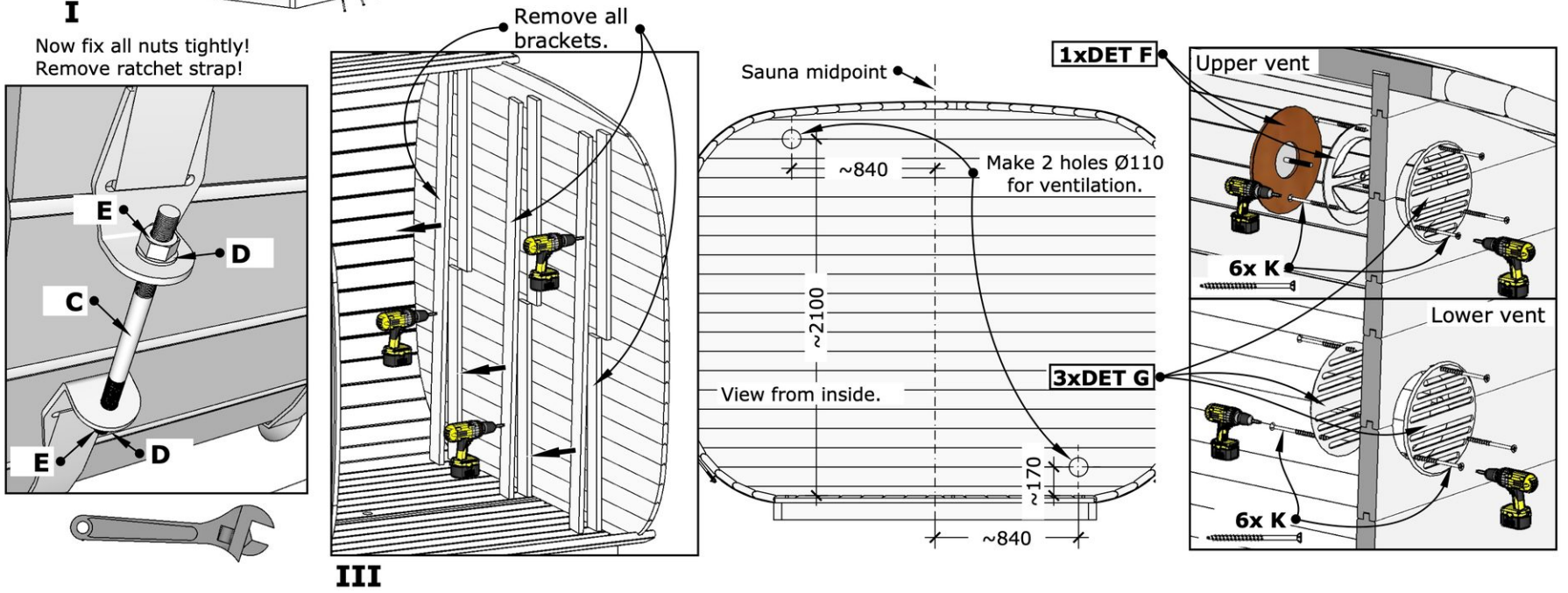

Glue
Use wood glue
between boards
Lift nose slightly up before
installing combined detail.
Use proper
size screws(6pc.)
Drill holes Ø4mm
before screws.

II

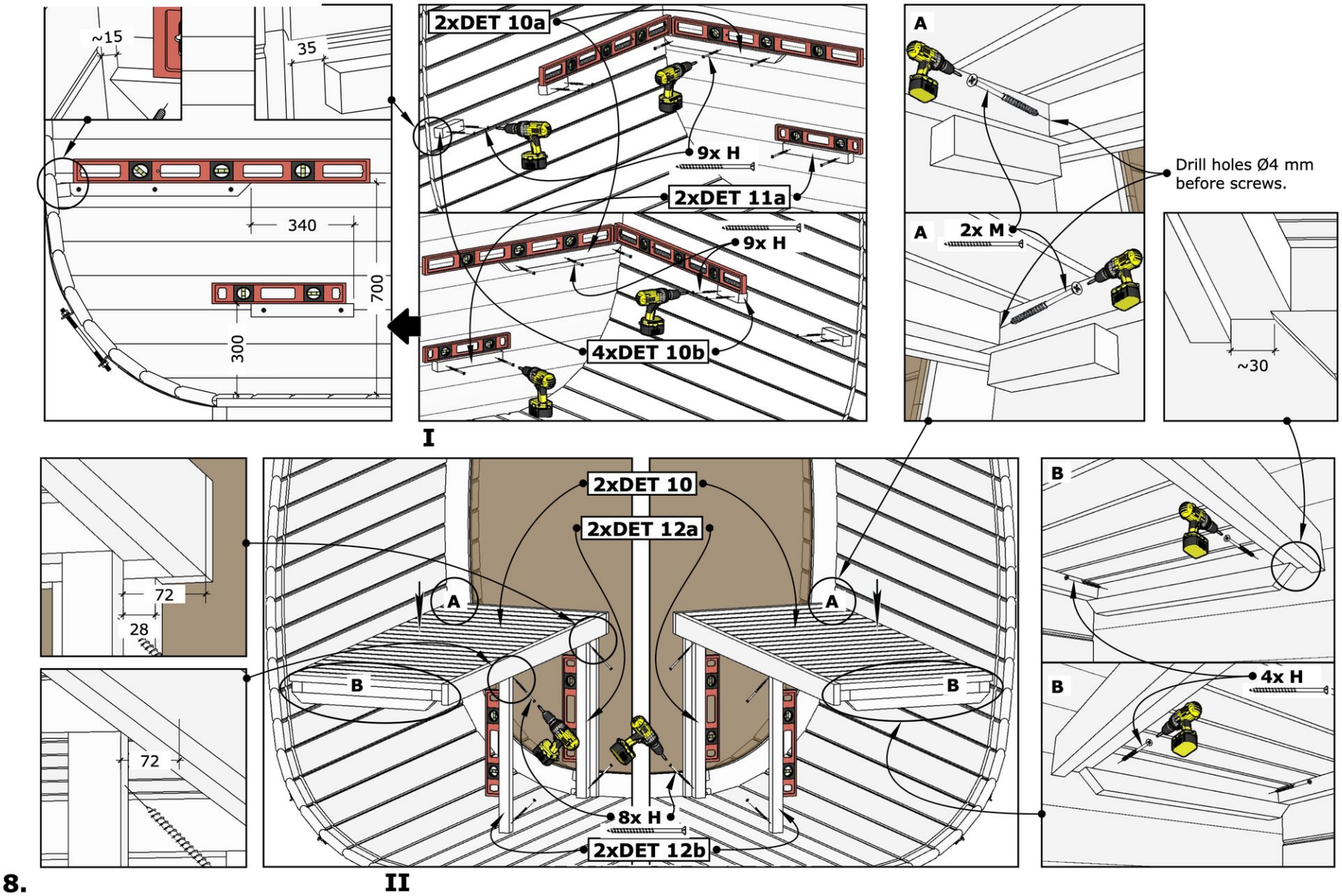
5.

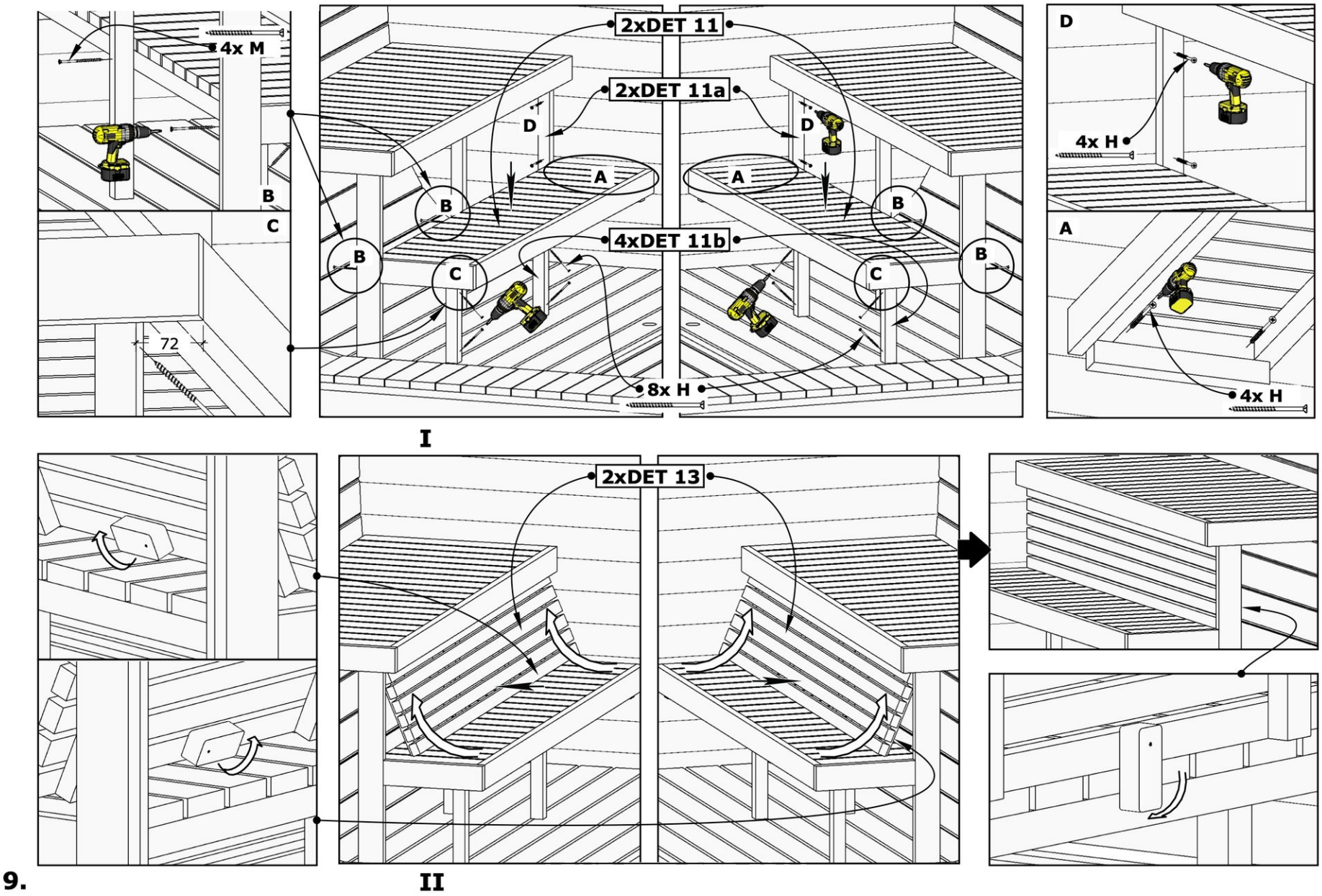

14x H
2xDET 4a
76x H
19xDET 4b
1xDET A2
~240 mm
I
II
DET A2
Don´t fix it very tightly yet!
E
D
C
E
D
Use ratchet strap so close to the end that You can remove screws.
min.60
6.

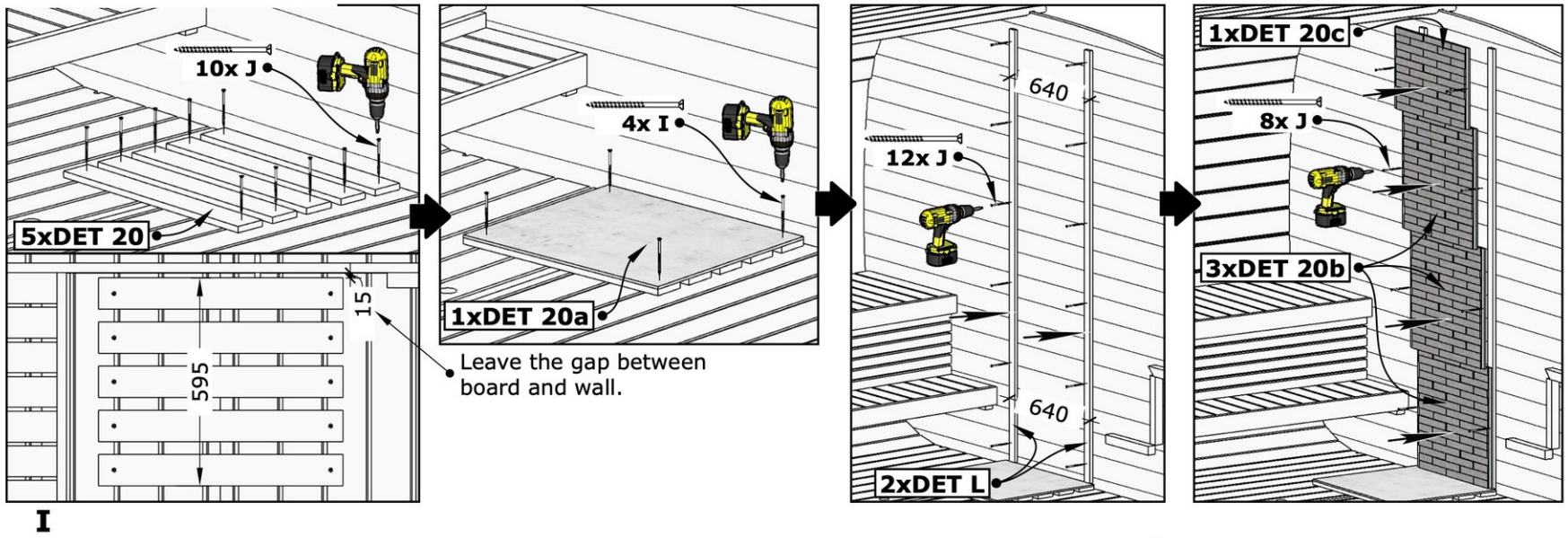

Remove all screws
2xDET A2
~240 mm
Proceed the same way as described on previous page.
I


Now fix all nuts tightly!
Remove ratchet strap!
E
D
C
E
D
Remove all brackets.
III
Sauna midpoint
~840
Make 2 holes Ø110 for ventilation.
~2100
View from inside.
~170
~840
1xDET F
3xDET G
Upper vent
6x K
Lower vent
6x K

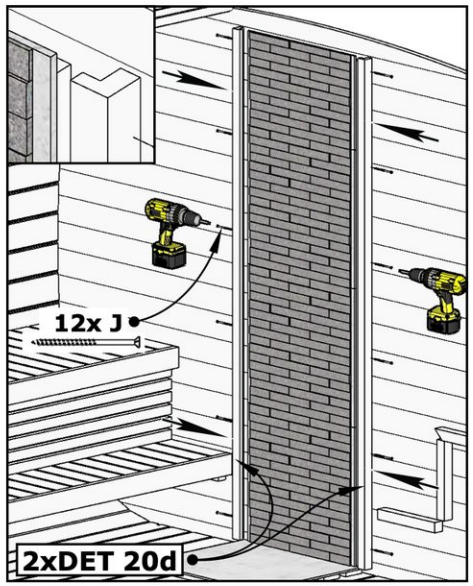
7.

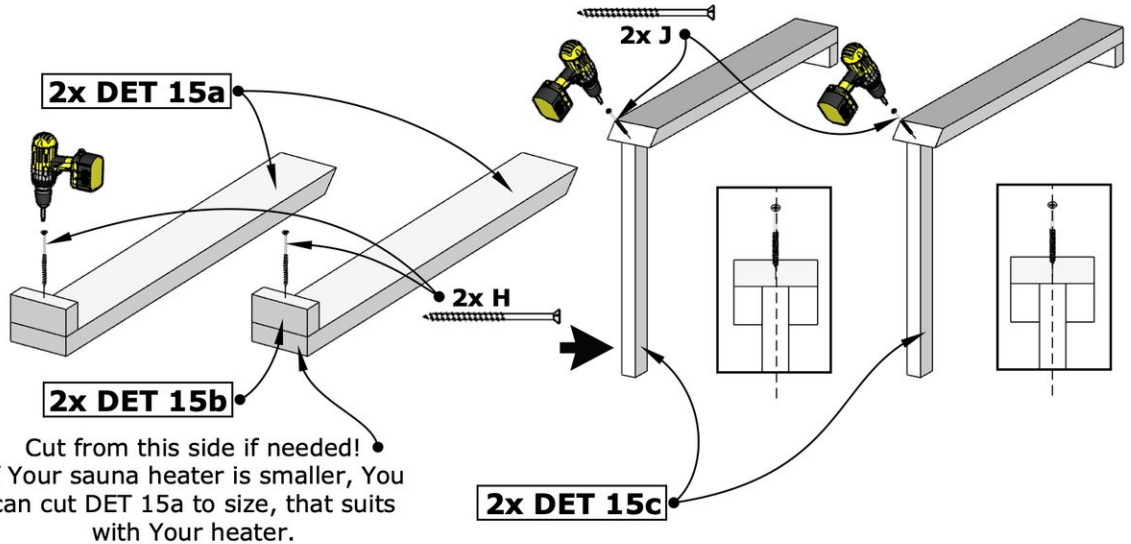

~15
35
340
700
300
2xDET 10a
9x H
2xDET 11a
9x H
4xDET 10b
I
A
2x M
Drill holes Ø4 mm
before screws.
~30
72
28
72
2xDET 10
2xDET 12a
A
A
B
B
8x H
2xDET 12b
II
B
4x H
8.


4x M
B
C
72
2xDET 11
2xDET 11a
D
A
B
C
4xDET 11b
8x H
I
D
4x H
A
4x H
9.
2xDET 13
II

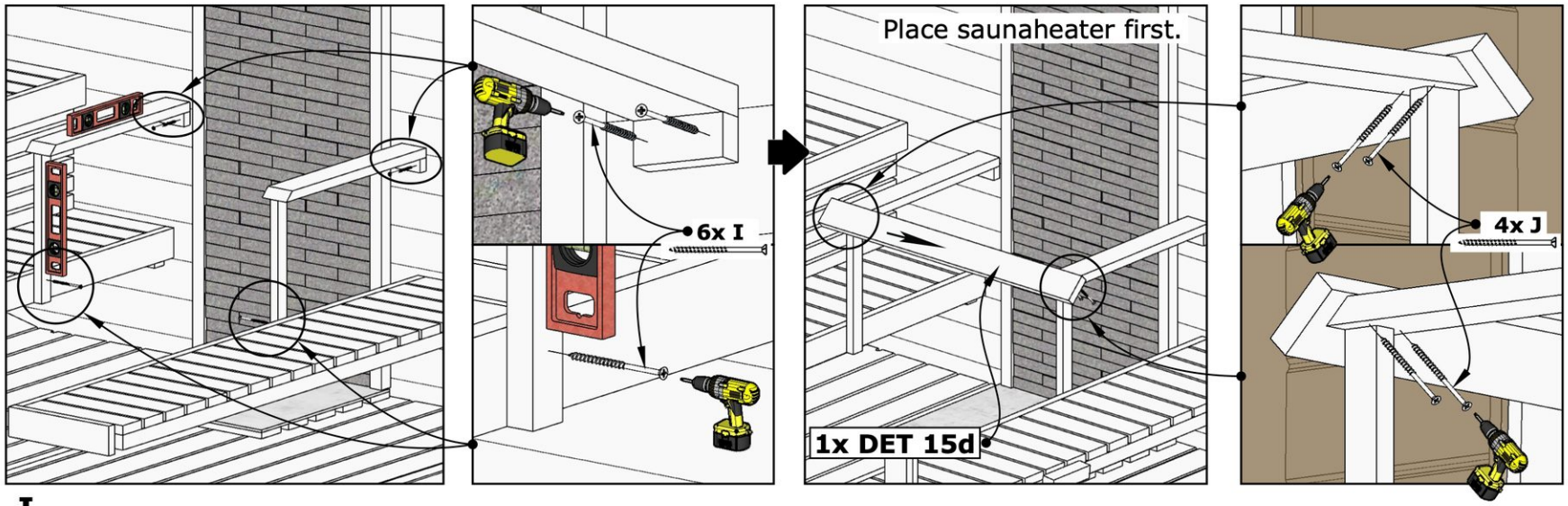

10x J
5xDET 20
595
15
4x I
1xDET 20a
Leave the gap between board and wall.
640
12x J
640
2xDET L
1xDET 20c
8x J
3xDET 20b

I

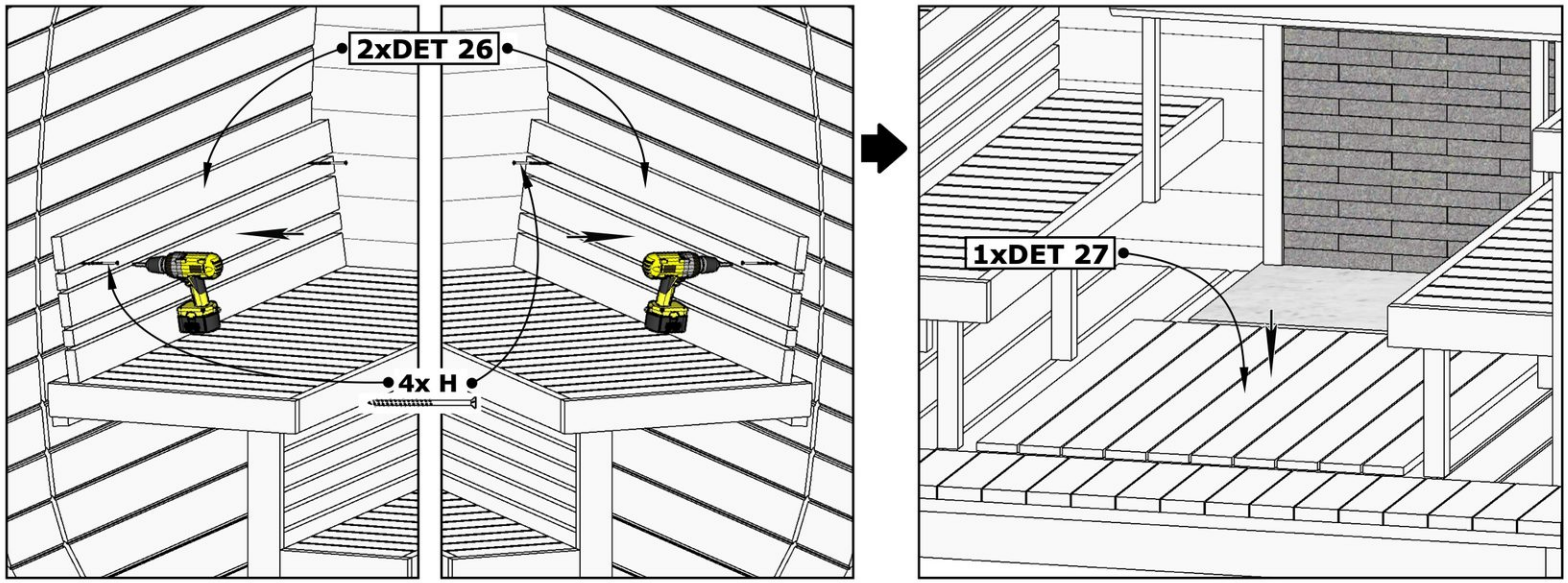

12x J
2xDET 20d


2x J
2x DET 15a
2x H
2x DET 15b
Cut from this side if needed!
If Your sauna heater is smaller, You can cut DET 15a to size, that suits with Your heater.
2x DET 15c

10. II

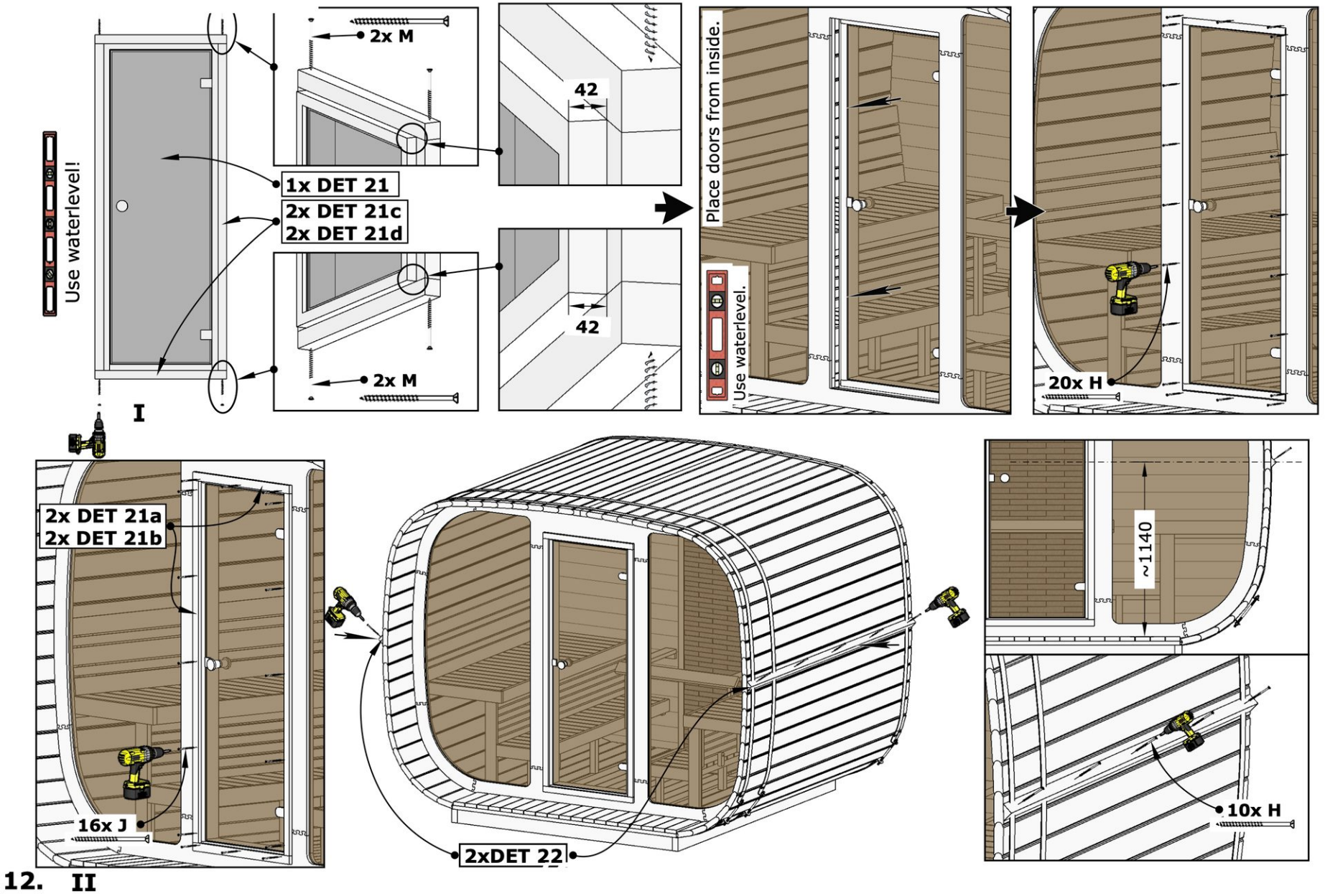

6x I
Place saunaheater first.
1x DET 15d
4x J

I


2xDET 26
4x H
1xDET 27

II

11.

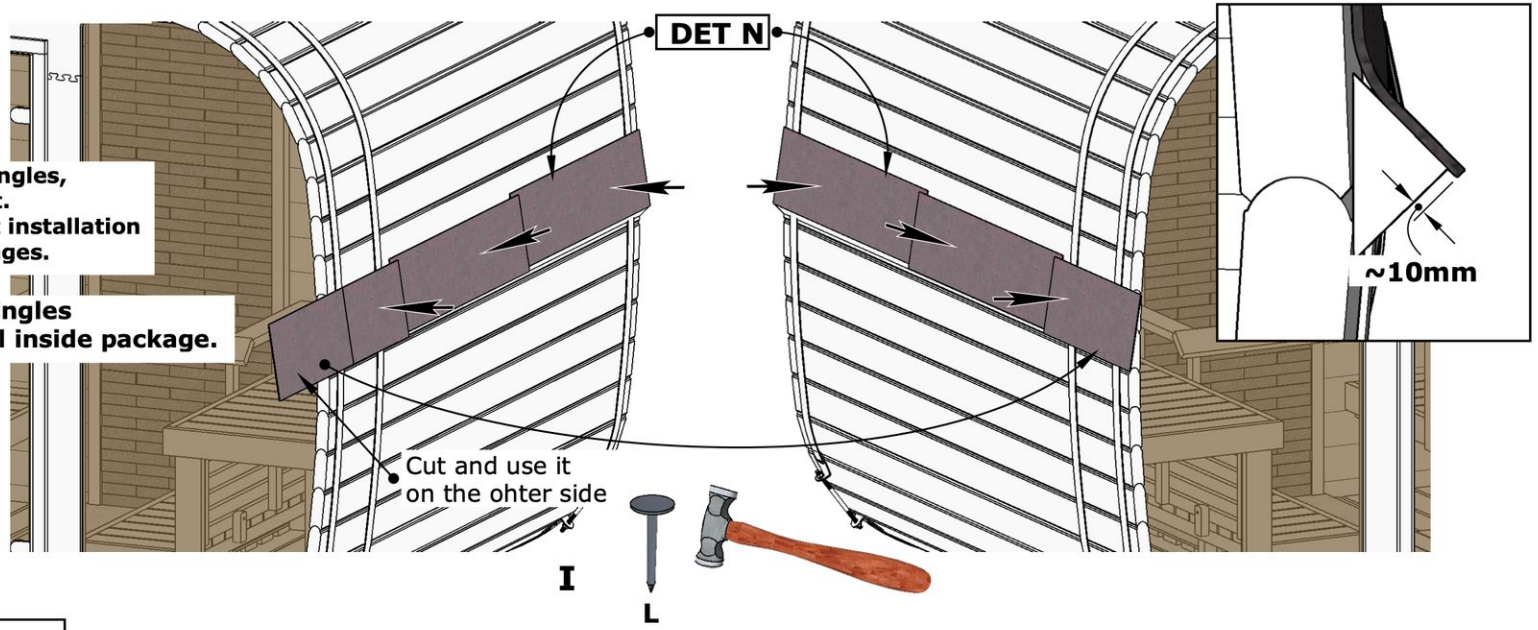

Use waterlevel!
2x M
1x DET 21
2x DET 21c
2x DET 21d
42
42
2x M
I
Place doors from inside.
Use waterlevel.
20x H
2x DET 21a
2x DET 21b
16x J
12. II
2xDET 22
~1140
10x H

13.

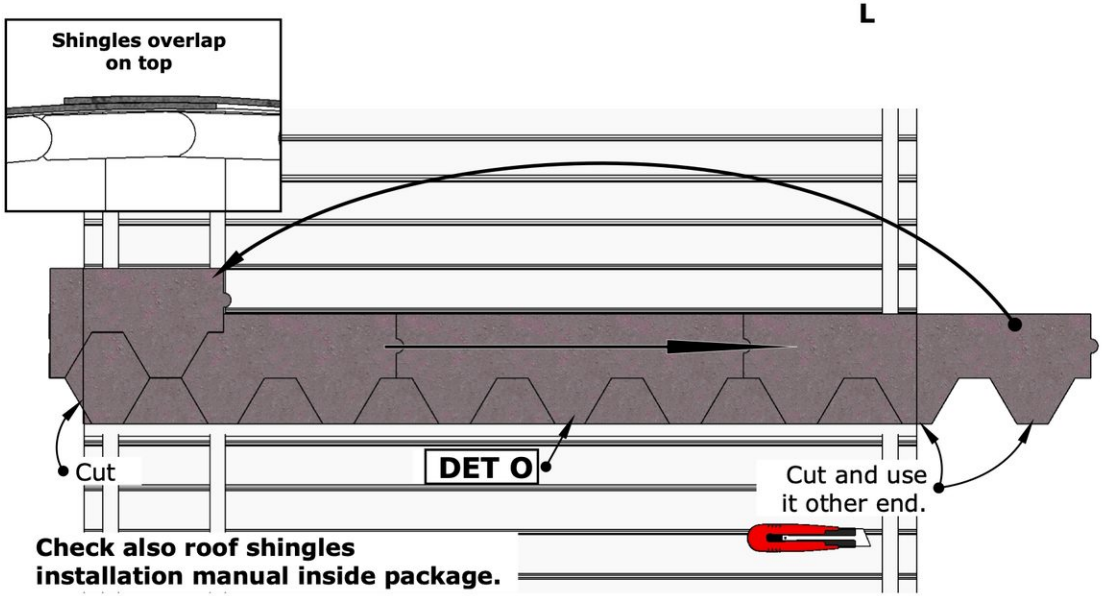


NB! Before roof shingles, install underlay felt. Check underlay felt installation manual on extra pages.

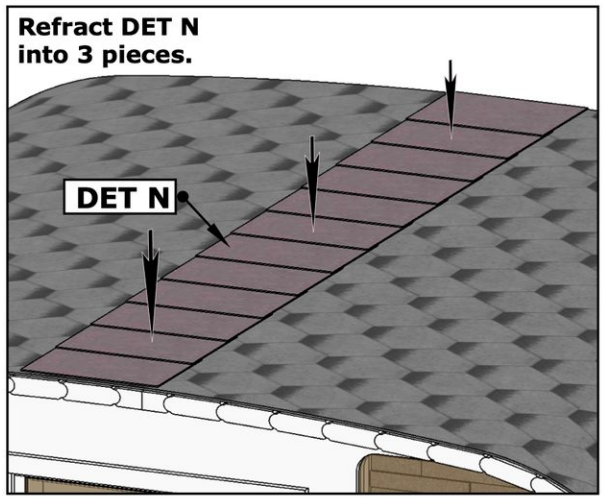
Check also roof shingles installation manual inside package.



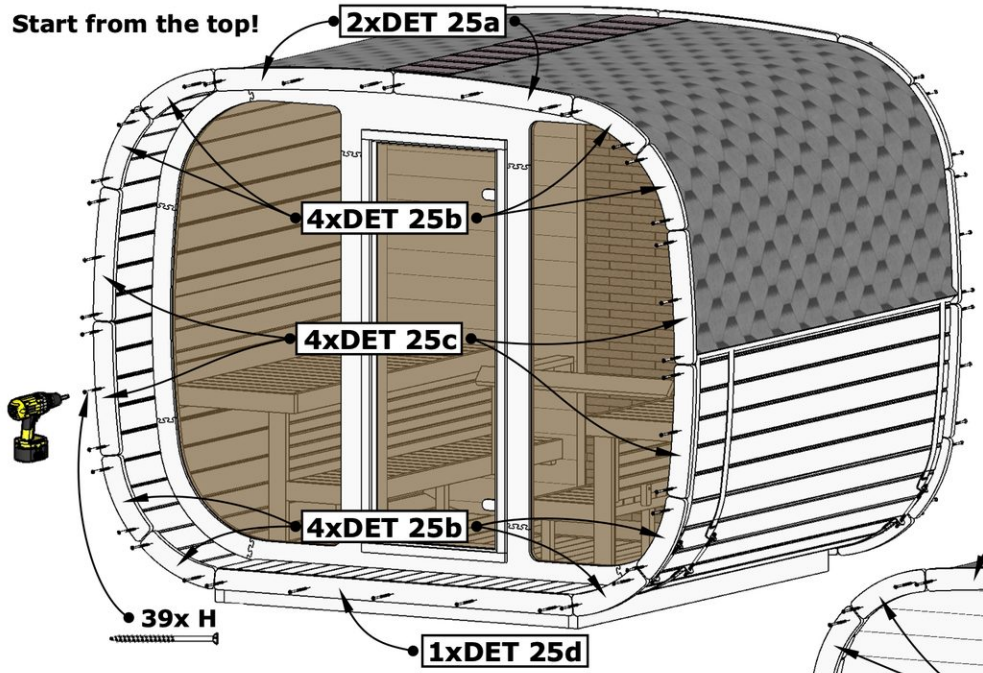
I

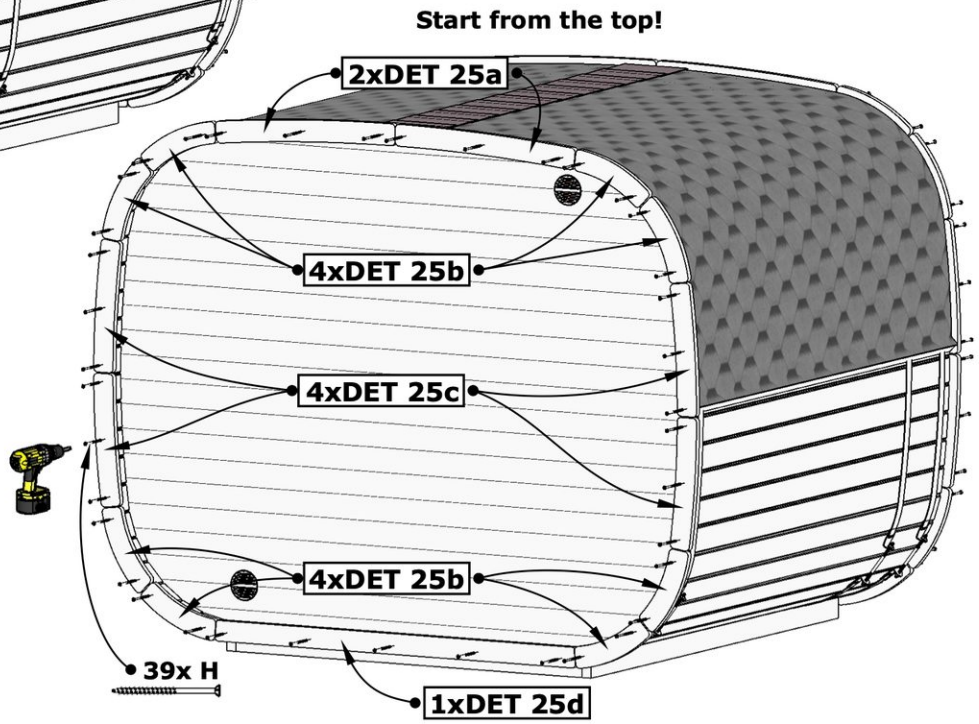


II



III


Start from the top!
2xDET 25a
4xDET 25b
4xDET 25c
4xDET 25b
39x H
1xDET 25d


Start from the top!
2xDET 25a
4xDET 25b
4xDET 25c
4xDET 25b
39x H
1xDET 25d

14.

Underlay felt installation manual.

